

## PEAKE'S TERRO-METALLIC, DRAIN, AND CONDUIT PIPES.

## ROOFING, SIDING, PAVING, AND OTHER TILES

**BUILDING, PAVING, AND MANY-FORMED BRICKS, &c**

Of at least One Hundred Sorts and Sizes

THOMAS PEAKE.

4. WHARF, MACCLESFIELD STREET SOUTH, CITY-ROAD BASIN, LONDON.

#### A CENTRAL SITUATION

AND THE TILERIES, TUNSTALL, STAFFORDSHIRE POTTERIES.

[illegible][illegible]

as the cotton, silk, woolen, or other fabric being wrought by it, suffer less injury by these sores than any other. Smaller squares, and other forms of Tiles, are used to pave Aisles in Churches, Entrance-halls, Household Rooms in Farmhouses, and other respectable Dwellings, Cottages, Kitchens, Cellars, Schools, &c. They are easily cleaned, even from grease.

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**FEATHER TILES** are of various patterns, the plain is partitions; also, under chamber floor is produced by coming from an annular to other. **KILN-LOOK TILES** are of two sizes, viz. 2 inches and 18 inches square, and well glazed; they are used to pave Kilns for drying, and smoking, Malt, Grain, &c., as well as Wood and other materials used by manufacturers. **FLICK COVERS** are either oblong or square, about 3 inches thick, and of different sizes, and are used to cover the top of the kilns, and are made of various materials. **Partitions** are of various sizes, and are used to divide the kilns into different compartments. **DRAINING RIBBLES**, whose form it will be known to be like a horse shoe, if one looks at the end or transverse section of the Tile, are of three sizes, viz. 3 inches, 3 inches, and 3 inches across the top or bottom. Of Terra-Mallea the shells are very durable, and are usually

CHIMNEY AND OTHER JUNKED LINERS, instead of paper, are a demerit in consequence, 1st, of its being illegal as well as inhuman to employ chimney-boys; 2nd, of smoky chimneys and down-draughts, owing to defects in the joints of the brickwork between the flues, and the paper having perished; and, 3rd, of many and dangerous fires attributable to the latter defects. These liners are made of a peculiar mixture of materials to bear heat and cold; they are of different dimensions and forms of area, and are unquestionably deserving of attention from all who are erecting or altering chimneys; they have been extensively used in some parts of the kingdom for

**HOW TO CUT UP WITH TEKNO-METALLIC WARE:** rule upon the edges and surfaces of the article; the line of division proposed, then with the cutting-end of a file-hammer, or other instrument, should be drawn across the article, chip along the line to the depth of the edge, and straighten the surface, by rubbing with the back of the hammer. In this done, the article will divide upon a few slight taps with the edge of a triangle, or other similar tool in weight proportioned to the size and thickness of the article. **TO PRESERVE THE COLOUR OF THE STRIPES,** new articles should be taken not to express them in lines or other similar dust,—or to mar them, the article should be rubbed with a piece of flint, or flint stone, and should be polished early in a fine sand and to mar on almost black with smooth refuse of furnace sand.

[illegible]

## UNSOLICITED TESTIMONIALS, NOTICES, &c

<sup>14</sup> "I consider they," the Terra-Metallic Drain Pipes "are admirably adapted, from their material and strength, as well as from their straightness and smoothness, for house and other drains."—*Excerpt from a letter by John Phillips, Esq., Surveyor to the Honorable Commissioners of Sewers for Westminster and part of Middlesex, Lond.*

water under one part of *Stellaria media*.  
The water under the second part of the heart is the pericardial fluid. The pericardium is the lining dress known as the heart sac. It is immediately  
a further supply of strength and Currier is the form of Pericardial Drain Types, of an inch diameter  
with Buckle Joints as these have in store will soon be worked up. It is also desirable to procure  
the same size of the same material as the above, and others of the funnel shape  
similar to the model presented herewith for the filling and Gully Drains  
by means of pipe, of connecting private drains with new sewers; and as it is essential, both as regards  
the material and the construction, that the drains be made in a side wall, while sewers are  
being constructed, I propose that a large quantity of them should be made  
propose that in lieu of using bricks, as at present, for connecting private drains with the sewer  
the material of the connection be formed, after November day next, by means of  
Metallic Pipes, of the same size as the above.

"The bricks here made of clay peculiarly good in quality and triturated by machinery." (The peculiar machinery for this process was erected by Mr. Telford, but was removed at the completion of his work. The alvertiser has not seen such machinery either before or since.) "and, being carefully smoothed and burnt, are, in fact, the best Newcastle blue brick, the hardest and most durable of any made in England."—*Letter of Telford, 1790.*

On the western side of Tsimbal, on the long locality which reaches to the banks of the canal, an extensive work called **THE TILERIES**. The clay on this brow has semi-translucent quality, it has been partially worked for a century past, but of late years its manufactured products have received increased importance, and are prepared to distant parts of the kingdom; consisting of Tiles

quarries, building and flooring bricks, pipes for conveying water, and other similar articles very superior in hardness and durability. At these works steam-engines are used for crushing and preparing the clay. — *History, &c., of the Borough of Stoke-upon-Trent*, by John Ward, Esq., pp. 18. Birmingham, Marshall, and Co., 1830.

\* A mode of Tiling adopted by the ancients, and of which there are specimens still to be seen in Rome, is to be denominated 'Tritate de Constructive' p. 251. A description follows in the place and sections of the 'Italian' Tiles, S. R. and S. C. p. 260. and sec. 1824. The mode of Tiling exhibited in the Temple of Diana Propylaea, is given in the engravings of that Temple in the *Edited Antiquities of Attica*. After describing this mode of Grecian Tiling, A. S. and L. S. with plates and figures, give a description of the mode of Tiling in the Temple of Minerva at Paestum, and in the temple dedicated to Venus in Villa and columns in the modern city of Rome, p. 172.

might be introduced to Villas and Colleges with excellent effect."—*ibid.*, 305, and see 1798.

Which, viz. Flat or Plain Roof Tiles, with heavy cross ornamental moulds produce a successful shade of blue, and are the most durable and have the advantage of being of this species of material capable of producing. P. 338, and see 438, where the Tiles are figured.

"The Tiles being formed of Turco-Metallic Earth, have some what the colour of cast-iron; they are almost equally hard, and must, from their nature, be incomparably more durable. In short, we consider them as the best of all coverings for roofs, whether of small or large buildings."

There are mentioned also 1118, 1119, 1120, Tiles, and see 1385, London's Encyclopaedia, all manufactured at Paris.

For the same superior style—*ibid.*—from 438, and see 1385, London's Encyclopaedia of Colours, *Paris* and *Villa's Architecture*. Longman and Co., 1823.

"Every thing tending to facilitate the working of chimneys by machinery is now peculiarly deserving of public attention. We have been much interested by the sight of a newly-invented material for lining ducts, invented and manufactured by Mr. Thomas Pank, of Tunstall, Staffordshire, whose various important Ferro-Metallic improvements are so popularly known through 'London's Encyclopaedia.' This species of paper is so exceedingly cheap that it will enable us to make material additional openings in the construction of chimneys. It can sustain so high a temperature as to be as good as perfectly airtight, and is obtained by the means of a machine, in which the steam is frequently circulating than a common chimney, as it affords no lodgment for soot."—*Illustrated London News*, 1843.

LISTS TO CONTAIN NEARLY ALL THE ARTICLES, WITH OTHER DETAILS RESPECTING THEM, ARE TO BE READY FOR DISTRIBUTION IN A SHORT TIME.

Reference to sketches of some of the articles:—They are to a scale of 3-4ths of an inch to a foot, or thereabouts

No. 1	Main Roofing Tiles	A 1	Plain Glaze Tile	D 1	Turfed Ridge	A 12	Paving Tiles	E 1	Paving Bricks	G 1	Flate Pipe
No. 2	Ornamental Roofing Tiles of six patterns	A 2	Italian Ridge	D 2	Flour-dash Ridge	B 12	Channel Tiles	B 2	Channel Bricks	G 2	Reveted Pipe
A 3	Pat Tiles	C 1	Capped Ridge Tile	F 1	Flour-dash Ridge	C 12	Paving Tiles	D 2	Channel Tiles	B 3	Reveted Pipe
A 4	Italian Tiles	C 2	Plain Ridge	F 2	Flour-dash Ridge	D 12	Paving Tiles	D 3	Channel Tiles	B 4	Reveted Pipe
A 5	Italian Tiles	C 3	Flour-dash Ridge	F 3	Flour-dash Ridge	D 2	Paving Tiles	D 4	Channel Tiles	B 5	Reveted Pipe
A 6	Italian Tiles	C 4	Flour-dash Ridge	F 4	Flour-dash Ridge	D 3	Paving Tiles	D 5	Channel Tiles	B 6	Reveted Pipe
A 7	Italian Tiles	C 5	Flour-dash Ridge	F 5	Flour-dash Ridge	D 4	Paving Tiles	D 6	Channel Tiles	B 7	Reveted Pipe
A 8	Italian Tiles	C 6	Flour-dash Ridge	F 6	Flour-dash Ridge	D 5	Paving Tiles	D 7	Channel Tiles	B 8	Reveted Pipe
A 9	Italian Tiles	C 7	Flour-dash Ridge	F 7	Flour-dash Ridge	D 6	Paving Tiles	D 8	Channel Tiles	B 9	Reveted Pipe
A 10	Italian Tiles	C 8	Flour-dash Ridge	F 8	Flour-dash Ridge	D 7	Paving Tiles	D 9	Channel Tiles	B 10	Reveted Pipe
A 11	Italian Tiles	C 9	Flour-dash Ridge	F 9	Flour-dash Ridge	D 8	Paving Tiles	D 10	Channel Tiles	B 11	Reveted Pipe
A 12	Italian Tiles	C 10	Flour-dash Ridge	F 10	Flour-dash Ridge	D 9	Paving Tiles	D 11	Channel Tiles	B 12	Reveted Pipe
A 13	Italian Tiles	C 11	Flour-dash Ridge	F 11	Flour-dash Ridge	D 10	Paving Tiles	D 12	Channel Tiles	B 13	Reveted Pipe
A 14	Italian Tiles	C 12	Flour-dash Ridge	F 12	Flour-dash Ridge	D 11	Paving Tiles	D 13	Channel Tiles	B 14	Reveted Pipe
A 15	Italian Tiles	C 13	Flour-dash Ridge	F 13	Flour-dash Ridge	D 12	Paving Tiles	D 14	Channel Tiles	B 15	Reveted Pipe
A 16	Italian Tiles	C 14	Flour-dash Ridge	F 14	Flour-dash Ridge	D 13	Paving Tiles	D 15	Channel Tiles	B 16	Reveted Pipe
A 17	Italian Tiles	C 15	Flour-dash Ridge	F 15	Flour-dash Ridge	D 14	Paving Tiles	D 16	Channel Tiles	B 17	Reveted Pipe
A 18	Italian Tiles	C 16	Flour-dash Ridge	F 16	Flour-dash Ridge	D 15	Paving Tiles	D 17	Channel Tiles	B 18	Reveted Pipe
A 19	Italian Tiles	C 17	Flour-dash Ridge	F 17	Flour-dash Ridge	D 16	Paving Tiles	D 18	Channel Tiles	B 19	Reveted Pipe
A 20	Italian Tiles	C 18	Flour-dash Ridge	F 18	Flour-dash Ridge	D 17	Paving Tiles	D 19	Channel Tiles	B 20	Reveted Pipe
A 21	Italian Tiles	C 19	Flour-dash Ridge	F 19	Flour-dash Ridge	D 18	Paving Tiles	D 20	Channel Tiles	B 21	Reveted Pipe
A 22	Italian Tiles	C 20	Flour-dash Ridge	F 20	Flour-dash Ridge	D 19	Paving Tiles	D 21	Channel Tiles	B 22	Reveted Pipe
A 23	Italian Tiles	C 21	Flour-dash Ridge	F 21	Flour-dash Ridge	D 20	Paving Tiles	D 22	Channel Tiles	B 23	Reveted Pipe
A 24	Italian Tiles	C 22	Flour-dash Ridge	F 22	Flour-dash Ridge	D 21	Paving Tiles	D 23	Channel Tiles	B 24	Reveted Pipe
A 25	Italian Tiles	C 23	Flour-dash Ridge	F 23	Flour-dash Ridge	D 22	Paving Tiles	D 24	Channel Tiles	B 25	Reveted Pipe
A 26	Italian Tiles	C 24	Flour-dash Ridge	F 24	Flour-dash Ridge	D 23	Paving Tiles	D 25	Channel Tiles	B 26	Reveted Pipe
A 27	Italian Tiles	C 25	Flour-dash Ridge	F 25	Flour-dash Ridge	D 24	Paving Tiles	D 26	Channel Tiles	B 27	Reveted Pipe
A 28	Italian Tiles	C 26	Flour-dash Ridge	F 26	Flour-dash Ridge	D 25	Paving Tiles	D 27	Channel Tiles	B 28	Reveted Pipe
A 29	Italian Tiles	C 27	Flour-dash Ridge	F 27	Flour-dash Ridge	D 26	Paving Tiles	D 28	Channel Tiles	B 29	Reveted Pipe
A 30	Italian Tiles	C 28	Flour-dash Ridge	F 28	Flour-dash Ridge	D 27	Paving Tiles	D 29	Channel Tiles	B 30	Reveted Pipe
A 31	Italian Tiles	C 29	Flour-dash Ridge	F 29	Flour-dash Ridge	D 28	Paving Tiles	D 30	Channel Tiles	B 31	Reveted Pipe
A 32	Italian Tiles	C 30	Flour-dash Ridge	F 30	Flour-dash Ridge	D 29	Paving Tiles	D 31	Channel Tiles	B 32	Reveted Pipe
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A 34	Italian Tiles	C 32	Flour-dash Ridge	F 32	Flour-dash Ridge	D 31	Paving Tiles	D 33	Channel Tiles	B 34	Reveted Pipe
A 35	Italian Tiles	C 33	Flour-dash Ridge	F 33	Flour-dash Ridge	D 32	Paving Tiles	D 34	Channel Tiles	B 35	Reveted Pipe
A 36	Italian Tiles	C 34	Flour-dash Ridge	F 34	Flour-dash Ridge	D 33	Paving Tiles	D 35	Channel Tiles	B 36	Reveted Pipe
A 37	Italian Tiles	C 35	Flour-dash Ridge	F 35	Flour-dash Ridge	D 34	Paving Tiles	D 36	Channel Tiles	B 37	Reveted Pipe
A 38	Italian Tiles	C 36	Flour-dash Ridge	F 36	Flour-dash Ridge	D 35	Paving Tiles	D 37	Channel Tiles	B 38	Reveted Pipe
A 39	Italian Tiles	C 37	Flour-dash Ridge	F 37	Flour-dash Ridge	D 36	Paving Tiles	D 38	Channel Tiles	B 39	Reveted Pipe
A 40	Italian Tiles	C 38	Flour-dash Ridge	F 38	Flour-dash Ridge	D 37	Paving Tiles	D 39	Channel Tiles	B 40	Reveted Pipe
A 41	Italian Tiles	C 39	Flour-dash Ridge	F 39	Flour-dash Ridge	D 38	Paving Tiles	D 40	Channel Tiles	B 41	Reveted Pipe
A 42	Italian Tiles	C 40	Flour-dash Ridge	F 40	Flour-dash Ridge	D 39	Paving Tiles	D 41	Channel Tiles	B 42	Reveted Pipe
A 43	Italian Tiles	C 41	Flour-dash Ridge	F 41	Flour-dash Ridge	D 40	Paving Tiles	D 42	Channel Tiles	B 43	Reveted Pipe
A 44	Italian Tiles	C 42	Flour-dash Ridge	F 42	Flour-dash Ridge	D 41	Paving Tiles	D 43	Channel Tiles	B 44	Reveted Pipe
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A 46	Italian Tiles	C 44	Flour-dash Ridge	F 44	Flour-dash Ridge	D 43	Paving Tiles	D 45	Channel Tiles	B 46	Reveted Pipe
A 47	Italian Tiles	C 45	Flour-dash Ridge	F 45	Flour-dash Ridge	D 44	Paving Tiles	D 46	Channel Tiles	B 47	Reveted Pipe
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A 49	Italian Tiles	C 47	Flour-dash Ridge	F 47	Flour-dash Ridge	D 46	Paving Tiles	D 48	Channel Tiles	B 49	Reveted Pipe
A 50	Italian Tiles	C 48	Flour-dash Ridge	F 48	Flour-dash Ridge	D 47	Paving Tiles	D 49	Channel Tiles	B 50	Reveted Pipe
A 51	Italian Tiles	C 49	Flour-dash Ridge	F 49	Flour-dash Ridge	D 48	Paving Tiles	D 50	Channel Tiles	B 51	Reveted Pipe
A 52	Italian Tiles	C 50	Flour-dash Ridge	F 50	Flour-dash Ridge	D 49	Paving Tiles	D 51	Channel Tiles	B 52	Reveted Pipe
A 53	Italian Tiles	C 51	Flour-dash Ridge	F 51	Flour-dash Ridge	D 50	Paving Tiles	D 52	Channel Tiles	B 53	Reveted Pipe
A 54	Italian Tiles	C 52	Flour-dash Ridge	F 52	Flour-dash Ridge	D 51	Paving Tiles	D 53	Channel Tiles	B 54	Reveted Pipe
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A 59	Italian Tiles	C 57	Flour-dash Ridge	F 57	Flour-dash Ridge	D 56	Paving Tiles	D 58	Channel Tiles	B 59	Reveted Pipe
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A 105	Italian Tiles	C 103	Flour-dash Ridge	F 103	Flour-dash Ridge	D 102	Paving Tiles	D 104	Channel Tiles	B 105	Reveted Pipe
A 106	Italian Tiles	C 104	Flour-dash Ridge	F 104	Flour-dash Ridge	D 103	Paving Tiles	D 105	Channel Tiles	B 106	Reveted Pipe
A 107	Italian Tiles	C 105	Flour-dash Ridge	F 105	Flour-dash Ridge	D 104	Paving Tiles	D 106	Channel Tiles	B 107	Reveted Pipe
A 108	Italian Tiles	C 106	Flour-dash Ridge	F 106	Flour-dash Ridge	D 105	Paving Tiles	D 107	Channel Tiles	B 108	Reveted Pipe
A 109	Italian Tiles	C 107	Flour-dash Ridge	F 107	Flour-dash Ridge	D 106	Paving Tiles	D 108	Channel Tiles	B 109	Reveted Pipe
A 110	Italian Tiles	C 108	Flour-dash Ridge	F 108	Flour-dash Ridge	D 107	Paving Tiles	D 109	Channel Tiles	B 110	Reveted Pipe
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A 112	Italian Tiles	C 110	Flour-dash Ridge	F 110	Flour-dash Ridge	D 109	Paving Tiles	D 111	Channel Tiles	B 112	Reveted Pipe
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A 114	Italian Tiles	C 112	Flour-dash Ridge	F 112	Flour-dash Ridge	D 111	Paving Tiles	D 113	Channel Tiles	B 114	Reveted Pipe
A 115	Italian Tiles	C 113	Flour-dash Ridge	F 113	Flour-dash Ridge	D 112	Paving Tiles	D 114	Channel Tiles	B 115	Reveted Pipe
A 116	Italian Tiles	C 114	Flour-dash Ridge	F 114	Flour-dash Ridge	D 113	Paving Tiles	D 115	Channel Tiles	B 116	Reveted Pipe
A 117	Italian Tiles	C 115	Flour-dash Ridge	F 115	Flour-dash Ridge	D 114	Paving Tiles	D 116	Channel Tiles	B 117	Reveted Pipe
A 118	Italian Tiles	C 116	Flour-dash Ridge	F 116	Flour-dash Ridge	D 115	Paving Tiles	D 117	Channel Tiles	B 118	Reveted Pipe
A 119	Italian Tiles	C 117	Flour-dash Ridge	F 117	Flour-dash Ridge	D 116	Paving Tiles	D 118	Channel Tiles	B 119	Reveted Pipe
A 120	Italian Tiles	C 118	Flour-dash Ridge	F 118	Flour-dash Ridge	D 117	Paving Tiles	D 119	Channel Tiles	B 120	Reveted Pipe
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